

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Vendor Name	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VU-THX 001 Thyssenkrupp Materials CA Ltd												
PO27900	1			M6061T6R1.250	f	3/30/2015	3/27/2015	36.0000	\$3.75	0.0000	0	\$135.00
USD	No			6061-T6 Round Bar 1.250	f	36.0000	DCUSER		\$135.00	0.0000	0	
				m131891								
	2			M6061T6R3.250	f	3/30/2015	3/27/2015	24.0000	\$25.84	0.0000	0	\$620.10
	No			6061-T6 RD BAR 3.250"	f	24.0000	DCUSER		\$620.10	0.0000	0	
				m131891								
	3			M303R0.750	f	3/30/2015	3/27/2015	96.0000	\$3.51	0.0000	0	\$336.53
	No			303 Round Bar 0.750	f	96.0000	DCUSER		\$336.53	0.0000	0	
				m131891								
	4			74401-45		3/30/2015	3/27/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No			procurement quality clauses		1.0000	DCUSER		\$0.00	0.0000	0	
				m131891								
Total Received Quantity:										157.0000		
Total Qty to Inspect (PO U/M):										0.0000		
Total Reject Quantity:										0.0000		
Total Receipt Value:										\$1,091.63		
Total Balance Due Quantity:										0.0000		

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: VIM 449494
Ship Date 27Mar15 at 11:23 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G - REPRINT

1) Our Order PEC-785971- 1 Your PO # 27900

ALUMINUM ROUND BAR 6061-T6511
3.250" DIA X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Net Wt	Gr	LBS
PLANCHE#1 R354	177746-1	177438	24 FT	2	236		258

2) Our Order PEC-785971- 2 Your PO # 27900

STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt	LBS
PLANCHE#1	N6E4	175869	72 FT	6		108
PLANCHE#1	N8R6	176877	24 ' 2.0000 "	2		36
Total:			96 2.0000 "	8		144

3) Our Order PEC-785971- 3 Your PO # 27900

ALUMINUM ROUND BAR 6061-T6511
1.250" DIA X 144.0000"

	Heat Number	Tag No	Quantity	PCS	Wt	LBS
PLANCHE#1	175086-1	174058	36 FT	3		52

TOTAL:	Tags	PCS	Net Wt	Gr	LBS
	4	13	432		454

Heat Number
177746-1
N6E4
N8R6

*** Chemical Analysis ***

SP/5-03-27

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G
No: VIM 449494
Ship Date 27Mar15 at 11:23 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G - REPRINT

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI

DE 8H30 A 12H00 ET DE 13H00 A 16H30.

CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY

FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"
PART NO.

P.O./Ref: 27900
Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

Certificate of Mill Test Results
BL VIN-449494-002
27Mar15
Pg 1/1



METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

740 Imperial Road North

Certificate: 22943 9

Mail To:

Ship To:

Customer: 007205 001

THYSSENKRUPP MATERIALS
A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANCO
SAINT LAURENT, QC H4S1A7

THYSSENKRUPP MATERIALS
A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANCO
SAINT LAURENT, QC H4S1A7

Date: 1/16/2015
Steel: 303
Finish: CD

Your Order: VIM628477

NAS Order: PN 0045300 04

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/12 EN 10204 3.1, ASTM A484/11
AMS 5626B-TYPE 1, QCS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPAR 252-225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AD+CC. NO WELD REPAIR. MELTED AND MIXED
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION
DAS 14 15/03/20
9-89

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BG6177 4		.7500		1.214	144.00	4	1	

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
N654	US	.0391	.1325	17.0860	.3155	1.7505	.3675	.0401	8.4640	.0310

S %	SI %
.3605	.4605

MECHANICAL PROPERTIES

Product Id	1 d 0 1 c r	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BG6177 4	R L	217.0	80.08	106.28	18.00	16.40

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Depl. Mgr.
ASHTJEST BEAVE - 1/16/2015

THYSSENKRUPP MATERIALS NA

DART-AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"
PART NO.

PO/Ref 27900

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériel ou les données résultant de

l'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: _____

BL VIM-449494-002

27Mar15
Pg 1/3

Certificate of Mill Test Results



740 Imperial Road North

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Certificate: 30837 1

Mail To:

Ship To:

Date: 2/10/2015 Page: 1

Customer: 007205 001
THYSSENKRUPP MATERIALS
A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANÇ
SAINT LAURENT, QC H4S1A7

THYSSENKRUPP MATERIALS
A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANÇ
SAINT LAURENT, QC H4S1A7

Steel: 303
Finish: CD

Corrosion:

Your Order: VIM629312

NAS Order: PN 0047337 04

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/13 EN 10204 3.1, ASTM A484/11
AMS 5660 TYPE 1, QQS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPAR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AOD+CC, NO WELD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS 14/10/15
9-89

Product Id	Skid #	Diameter	Size	Weight	-----Length-----	Mark	Pieces	Commodity Code
BG6177 7		.7500		1.237	144.00	1	1	

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CE %	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
N634	US	.0391	.1325	17.0860	.3155	1.7505	.3675	.0401	8.4640	.0310

S % .3605
SI % .4605

MECHANICAL PROPERTIES

Product Id	1 d o l c r	HD No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BG6177 7	R L	217.0	80.08	106.28	18.00	16.40

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ABHILEET BHAVE

2/10/2015

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"

P.O./Rd 27900
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Certificate of Mill Test Results
BL VIM-449494-002
27Mar15
Pg 2/3



740 Imperial Road North

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Cueph, ON N1K1Z3
Canada

Certificate: 30837 3

Mail To: THYSSENKRUPP MATERIALS

Ship To: THYSSENKRUPP MATERIALS

Customer: 007205 001

A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANCO
SAINT LAURENT, QC H4S1A7

A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANCO
SAINT LAURENT, QC H4S1A7

Date: 2/10/2015 Page: 1

Your Order: VIM629312

NAS Order: FN 0047337 04

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/12 EN 10204 3.1, ASTM A484/11
AMS 5640U TYPE 1, QOS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AOD+CC, NO WEIRD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS
14 1/103/30
988

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BG6693 2		.7500		1,219	144.00	4	1	

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# 12323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	NI %	MO %	N %	NT %	P %
NB86	US	.0457	.1385	17.0905	.3655	1.6825	.2510	.0453	8.2985	.0310

S % SI %
.3200 .2580

MECHANICAL PROPERTIES

Product Id	1 d d i c r	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BG6693 2	RL	198.0	74.90	97.53	22.11	20.18

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ABHJDEET BHAVE

2/10/2015

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"
PART NO.

P.O./Ref 27900
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Certificate of Mill Test Results
BL VIM-449494-002
27Mar15
Pg 3/3



METALLURGICAL TEST REPORT

740 Imperial Road North

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Certificate: 30837 4 Mail To:

Ship To:

Date: 2/10/2015 Page: 1

Customer: 007205 001 THYSSENKRUPP MATERIALS
A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANCO
SAINT LAURENT, QC H4S1A7

THYSSENKRUPP MATERIALS
A DIVISION OF THYSSENKRUPP MATERIALS NA
4700 CHEMIN DU BOIS FRANCO
SAINT LAURENT, QC H4S1A7

Corrosion:

Your Order: VIM629312

NAS Order: EN 0047337 04

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/12 EN 10204 3.1, ASTM A484/11
AMS-5648U TYPE 1, QCS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AD+CC, NO WELD REPAIR, WELDED AND MPG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

DAS
14
9.89
15/02/2015

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BG6693 3		1.7500		1.236	144.00	5	1	

CHEMICAL ANALYSIS

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
NBR6	US	.0457	.1385	17.0905	.3655	1.6825	.2510	.0453	8.2985	.0310

S % .3200
SI % .2580

MECHANICAL PROPERTIES

Product Id	Id	HB	2XS	UTS	RA	Zing
BG6693 3	RL	198.0	74.90	97.53	22.11	20.18

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr. ABHIEET BEHRA

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511
3.250" DIA X 144.0000"

PO/Ref: 27900
Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériel ou les données résultant de

l'analyse faite par un laboratoire qualifié.
SIGNÉ PAR:

BL VIM-449494-001

27Mar15
Pg 1/1

Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST

BILL TO THYSSENKRUPP MATERIALS NA	CERT CODE: 9	DIE NUMBER S	DATE OF SHIPMENT Feb/26/2015	EXTRUDEX ORDER NO. 177746 - 1	MANIFEST NO. 323735
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO VIM-629918	ALLOY 6061	TEMPER T6511	MADE IN CANADA	
SO DESCRIPTION 3.25" DIA	CUSTOMER PART NUMBER 4666-S	PART DESCRIPTION 3.25" DIA	SALESMAN HOUSE ACCOUNTS	CERTIFICATION ASTM B221-13 AMS QQA 200/8	

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell F	Conductivity
A.11	6061	Feb/21/2015	54.00	50.20	15.20	93.1, 92.6, 92.8	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ca	V	B	Zr	Bi	Pb	Sb	Se	Co	Al	Other
A.11 27601 6061	0.57	0.24	0.202	0.065	0.82	0.049	0	0.009	0.014	0	0	0	0	0	0	0	0	0	0	Remainder 0.008

DAS
14
15/03/30
9-89

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061-T6
 DATE: 15/03/30

PO / BATCH NO.: 27900/M131891

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 36'
 QUANTITY INSPECTED: 36'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: 1.250 RB
 THICKNESS RECEIVED: 1.245 RB
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14 9-39</u> DATE: <u>15/03/30</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061-T6
 DATE: 15/03/30

PO / BATCH NO.: 27900/413/891

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: _____

THICKNESS ORDERED: R3.250
 THICKNESS RECEIVED: R3.260
 SHEET SIZE ORDERED: _____
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>(N)</u>	
CORRECT FINISH	<u>(Y)</u>	N	
CORROSION	Y	<u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u>	N	
CORRECT MATERIAL	<u>(Y)</u>	N	
CORRECT THICKNESS	<u>(Y)</u>	N	
PHOTO REQUIRED	Y	<u>(N)</u>	
CORRECT MATERIAL	<u>(Y)</u>	N	
CORRECT REF # TO LINK CERT	<u>(Y)</u>	N	
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u>	N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14 9:20</u> DATE: <u>15/03/30</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303
DATE: 15/03/30

PO / BATCH NO.: 27900/M31891

MATERIAL CERT REC'D: 414
QUANTITY RECEIVED: 96
QUANTITY INSPECTED: 96
QUANTITY REJECTED: _____

THICKNESS ORDERED: RB.750
THICKNESS RECEIVED: RB.745
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>14</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>15/03/30</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27900**

Purchase Order Date 3/25/2015

PO Print Date 3/25/2015

Page Number 1 of 2

Order From : VU-THY001

THYSSENKRUPP MATERIALS CA LTD
Q/A VPK METAL
C/O T27540
PO BOX 4275 POSTAL A
TORONTO, ON M5W 5V8
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID

Contact Name

Vendor Phone 905-669-9444

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

DDP - (Delivered Duty Paid)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6R1.250	6061-T6 Round Bar 1.250	3/30/2015 Yes 3/30/2015		36.00 f	\$3.75	\$135.00
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221							
Line Total:							\$135.00
2	M6061T6R3.250	6061-T6 RD BAR 3.250"	3/30/2015 Yes 3/30/2015		24.00 f	\$25.84	\$620.10
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQA-225/8 OR AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221							
Line Total:							\$620.10

2015-03-27

Note:

3/25/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 2 of 2

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Q/A VPK METAL
C/O T27540
PO BOX 4275 POSTAL A
TORONTO, ON M5W 5V8
CANADA

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1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

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Terms Net 30

Currency USD

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Net 30

USD

DDP - (Delivered Duty Paid)

3	M303R0.750	303 Round Bar 0.750	3/30/2015	96.00	\$3.51	\$336.53
			Yes	f		
			3/30/2015			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$336.53

4	71401-45	procurement quality clauses	3/30/2015	1.00	\$0.00	\$0.00
			No			
			3/30/2015			

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$1,091.63

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 3/25/2015